SLIM CYLINDERS

Use durable piston seals.

The two piston seals are the durable PPY type. This prevents inner air leakage, and achieves smooth operation from low-speed to highspeed ranges.

Sensor switches can be installed anytime after cylinder installation.

Magnets as standard equipment across the entire series allow sensor switches to be installed anytime after the cylinder has been installed.

High installation accuracy and simple mounting operations.

A centering location on the rod cover improves mounting precision. Moreover, the mounting nut's improved thread precision means that holding the cylinder body in place by hand is sufficient for mounting nut tightening operations. Mounting in hard-to-reach places is easy.

Criteria for Selection: Slim Cylinder Allowable Kinetic Energy

Slim cylinders (with the exception of heat resistant specifications) include a cushioning mechanism.

This mechanism is intended to reduce as much as possible the impact of pistons with high kinetic energy when they stop at the end of the stroke. There are two types of cushions, as shown below.

Rubber bumpers (Standard equipment)

Rubber bumpers installed on both sides of the piston soften the impact at the end of the stroke, and absorb the impact noise during stopping, in response to high-frequency and high-speed operations. They are standard equipment across the whole series, with the exception of heat resistant specifications.

Note that a certain amount of rebound will occur at the end of the stroke on the cylinder with the rubber bumpers.

Variable cushions

Use variable cushions for large load or high-speed operations that rubber bumpers cannot adequately absorb. The impact is absorbed by compressing air, when the piston stops at the end of the stroke. Since the cushioning stroke is included within the cylinder stroke, be

careful to ensure that the cushion is not excessively performed during cylinder applications of 25mm strokes or less. An excessively performed cushion can result in too much time for each stroke, reducing efficiency. When operated at or below the absorbable kinetic energy shown in the table below, the cushion seal life is 1 million operations or more.

The load kinetic energy can be obtained through the formulas shown below.

 $Ex = \frac{m}{2} V^2$

Ex: Kinetic energy (J) E'x: Kinetic energy [ft·lbf]

m: Load mass (kg) W: Load [lbf.]

v: Piston speed (m/s) u': Piston speed [ft./sec.]

g: Acceleration of gravity 32.2 [ft./sec.2]

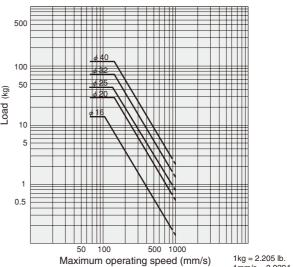
Operating speed range

■ Rubber bumper ······· 30~800mm/s [1.2~31.5in./sec.] ● Variable cushion · · · · · · · 30 ~ 1000 mm/s [1.2 ~ 39.4 in./sec.]

J [ft·lbf]

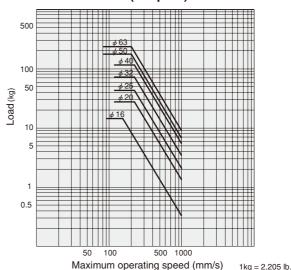
Bore size	Allowable ki	netic energy
mm [in.]	With rubber bumpers	With variable cushion
16 [0.630]	0.07 [0.052]	0.18 [0.13]
20 [0.787]	0.27 [0.20]	0.7 [0.52]
25 [0.984]	0.40 [0.30]	1.05 [0.77]
32 [1.260]	0.65 [0.48]	1.8 [1.33]
40 [1.575]	1.2 [0.89]	2.8 [2.07]
50 [1.969]	_	3.5 [2.58]
63 [2.480]	_	4.5 [3.32]

Rubber bumper (Graph 1)



1mm/s = 0.0394 in./sec.

Variable cushion (Graph 2)



How to read the graphs

From Graph 1, the capacity of the rubber bumpers limits the maximum speed to 500mm/s [19.7in./sec.] or less when a ϕ 32 Slim Cylinder is used to carry a load of 5kg [11.0lb.].

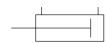
From Graph 2, a ϕ 32 cylinder with variable cushion can be selected to carry a load of 8kg [17.6lb.] at a maximum speed of 600mm/s [23.6in./sec.].

24 a

MADE TO ORDER PRODUCT

Block Heat Resistant Specification Cylinders

Symbol





Item Bore size mm [in.]	16, 20, 25, 32, 40 [0.630, 0.787, 0.984, 1.260, 1.575]
Operation type	Double acting type
Media	Air
Mounting type	Side mount, Front mount
Operating pressure range MPa [psi.]	0.1~0.9 [15~131]
Proof pressure MPa [psi.]	1.32 [191]
Operating temperature range °C [°F]	0~130 [32~266]
Operating speed range mm/s [in./sec.]	100~700 [3.9~27.6]
Cushion	Fixed type (Rubber bumper)
Lubrication	Not required
Port size Rc	1/8

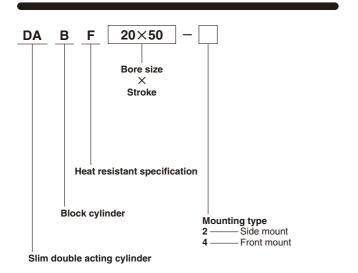
Bore Size and Stroke

			mm
Bore size	Standard strokes	Maximum stroke	Maximum available stroke
16	15 25 50 75 100	100	300
20	25 50 75 100 125 150	150	
25	25 50 75 100 125 150 200	200	500
32	25 50 75 100 125 150 200	200	500
40	25 50 75 100 125 150 200 250 300	300	

Remarks: 1. Stroke tolerance ${}^{+1}_{0}$ [${}^{+0.039in.}_{0}$]

- 2. For non-standard strokes, consult us.
- 3. The minimum operating pressure when the stroke is over the maximum stroke at bore size of ϕ 20 \sim ϕ 40 is 0.2MPa [29psi.].

Order Codes



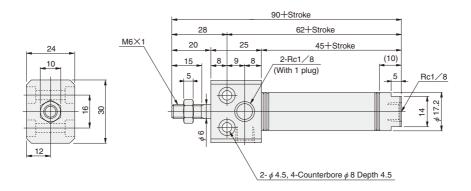
Major Parts and Materials

Parts Bore size	16	20~40				
Cylinder tube	Stainless steel					
Piston	Aluminum	(anodized)				
Piston rod	Stainless steel (hard chrome plated)	Steel (hard chrome plated)				
Rod cover	Aluminum	(anadizad)				
Head cover	Aluminum	(anouizeu)				
Seal	Eluara rub	hor (FI/M)				
Bumper	Fluoro rubber (FKM)					

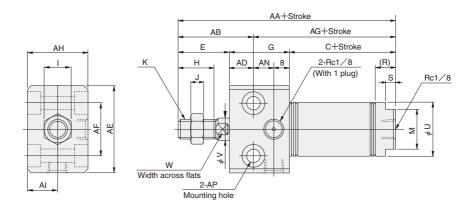
<u>Caution</u> Since a magnet for sensor switch is not built into the heat resistant specification cylinder, sensor switches will not be functional.

Dimensions of Block Heat Resistant Specification Cylinder Side Mounting Type (mm)

$\bullet \phi$ 16 DABF16 \times Stroke -2

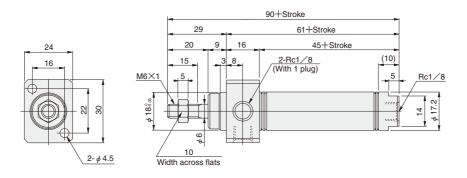


\bullet ϕ **20** \sim ϕ **40 DABF** Bore size \times Stroke -2

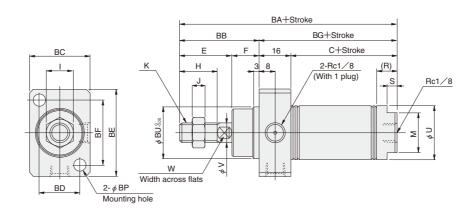


Bore Code mm [in.]	С	Е	G	Н	1	J	K	М	R	S	U	٧	W	AA	AB	AD	ΑE	AF	AG	ΑH	ΑI	AN	AP
20 [0.787]	53	23	28	15	12	5	M8×1	17	10	5	21.4	φ8	6	104	34	11	38	22	70	28	14	9	φ 6.6 2-Counterbore φ 11 Depth6.5
25 [0.984]	53	26	30	18	14	6	M10×1.25	19	10	5	26.4	φ 10	8	109	38	12	42	26	71	30	15	10	ϕ 6.6 2-Counterbore ϕ 11 Depth6.5
32 [1.260]	54	31	36	23	14	6	M10×1.25	22	11	6	33.6	φ 12	10	121	45	14	54	34	76	36	18	14	φ 9 2-Counterbore φ 14 Depth8.6
40 [1.575]	60	31	44	23	19	8	M14×1.5	22	13	6	41.6	φ 16	14	135	48	17	68	46	87	44	22	19	φ 11 2-Counterbore φ 17.5 Depth10.8

• φ 16 DABF16 × Stroke -4



\bullet ϕ **20** \sim ϕ **40** DABF Bore size \times Stroke -4



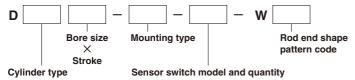
Bore Code mm [in.]	С	Е	F	Н	I	J	K	M	R	S	U	٧	W	ВА	BB	ВС	BD	BE	BF	BG	BP	BU
20 [0.787]	53	23	12	15	12	5	M8×1	17	10	5	21.4	φ8	6	104	35	28	18	38	28	69	5.5	22
25 [0.984]	53	26	14	18	14	6	M10×1.25	19	10	5	26.4	φ 10	8	109	40	30	20	42	32	69	5.5	24
32 [1.260]	54	31	14	23	14	6	M10×1.25	22	11	6	33.6	φ 12	10	115	45	36	24	54	42	70	6.6	28
40 [1.575]	60	31	14	23	19	8	M14×1.5	22	13	6	41.6	φ 16	14	121	45	44	28	68	52	76	9	34

OPTIONAL ROD END SHAPE PATTERNS

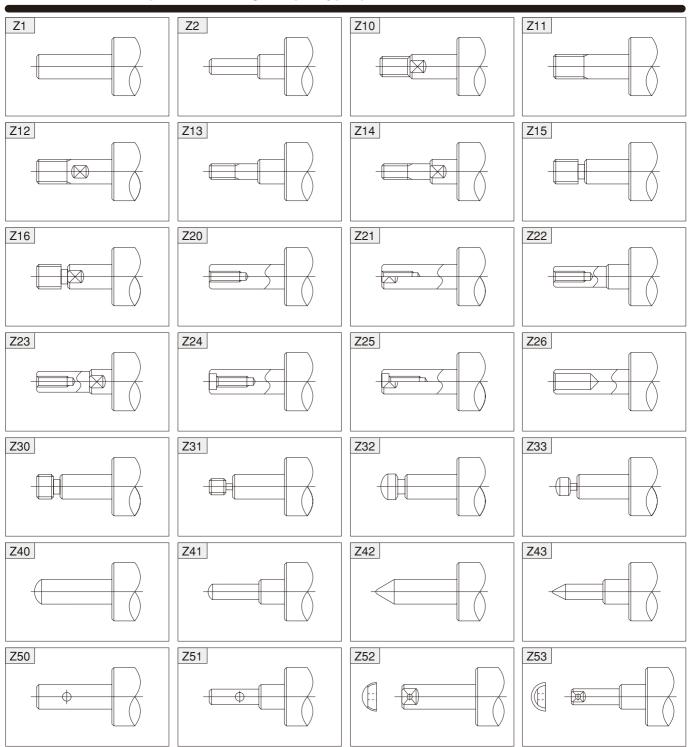
Use an order form of rod end pattern and fill the items on the selected one from among 28 types of optional patterned shapes to obtain made-to-order cylinders of non-standard rod end shapes.

The shapes can be applied to the entire Slim cylinders series with the exception of square rod cylinders and cylinders with bellows. For the order form containing the optional patterned shapes, consult us.

Order Codes



Piston Rod End Shape Pattern Diagram (28 Types)



SENSOR SWITCHES

Solid State Type, Reed Switch Type

Since a magnet is already standard on the Slim cylinders series Note, mounting a sensor switch will enable use in sensor switch applications.

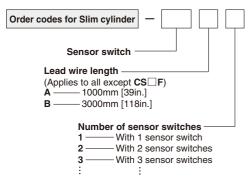
Note: Except the heat resistant specification cylinder.

Symbol



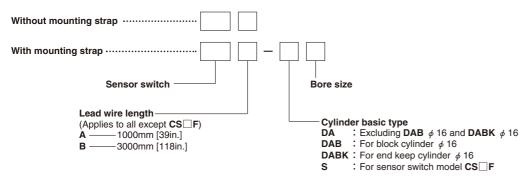
Order Codes

Order codes for sensor switches mounted on the Slim cylinders

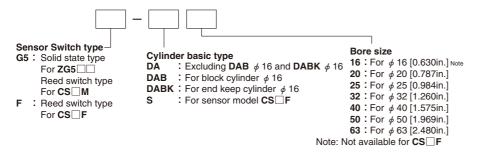


Sensor switch ZG530 — Solid state type ZG553 — Solid state type		with indicator lamp with indicator lamp	DC10~30V DC4.5~28V
CS3M — Reed switch type	For ϕ 16 \sim ϕ 63	with indicator lamp	DC10~30V AC85~230V
CS4M — Reed switch type	For ϕ 16 \sim ϕ 63	with indicator lamp	DC10~30V AC85~115V
CS5M — Reed switch type	For ϕ 16 \sim ϕ 63	without indicator lamp	DC3~30V AC85~115V
CS2F — Reed switch type CS3F — Reed switch type CS4F — Reed switch type CS5F — Reed switch type	For $\phi 20 \sim \phi 63$ For $\phi 20 \sim \phi 63$	with indicator lamp with indicator lamp	AC85~230V DC10~30V DC10~30V DC3~30V

Order codes for sensor switch only



Order codes for mounting strap only

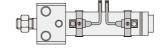


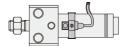
Minimum Cylinder Strokes When Using Sensor Switches

				mm
Sensor	Bore size	2 pcs. n	nounting	1 no mounting
switch model	Dore Size	Along a straight line	In staggered positions	1 pc. mounting
ZG530	16	20	10	10
ZG553	20~63	20	10	10
CS□M	16~63	20	15	15
CS□F	20~63	40	21	15

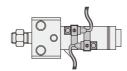
■Two pieces mounting One piece mounting

When mounted in-line





When mounted in staggered positions



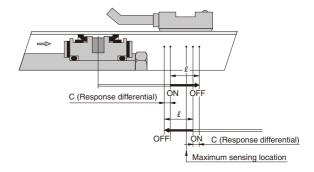
Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

lacktriangle Operating range : ℓ

The distance the piston travels in one direction, while the switch is in the ON position.

Response differential : C

The distance between the point where the piston turns the switch ON and the point where the switch is turned OFF as the piston travels in the opposite direction.



mm [in.]

Item	Bore size	16 [0.630]	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]	50 [1.969]	63 [2.480]
	ZG530 🗌	2.5~4.1	2.5~4.2	2.6~4.3	3.0~4.8	3.1~5.0	3.3~5.4	3.5~5.7
Operating range : 4	ZG533 □	[0.098~0.161]	[0.098~0.165]	[0.102~0.169]	[0.118~0.189]	$[0.122 \sim 0.197]$	[0.130~0.213]	$[0.138 \sim 0.224]$
Operating range: ℓ	CS□M	6.7~7 [0.264~0.276]	7~8.5 [0.276~0.335]	7~8.5 [0.276~0.335]	8~9 [0.315~0.354]	9~10.5 [0.354~0.413]	7~8 [0.276~0.315]	8~9.5 [0.315~0.374]
	CS□F	_	7~8.5 [0.276~0.335]	8.5~10 [0.335~0.394]	9~10.5 [0.354~0.413]	10.5~12 [0.413~0.472]	9~10 [0.354~0.394]	9~10.5 [0.354~0.413]
	ZG530	0.7 [0.028] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.8 [0.031] or less	0.8 [0.031] or less
Response differential : C	ZG533	0.7 [0.028] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.8 [0.031] or less	0.8 [0.031] or less
nesponse unerential. C	CS□M	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1.2 [0.047] or less	1.2 [0.047] or less
	CS□F	_	1.5 [0.059] or less	1.5 [0.059] or less	1.5 [0.059] or less	1.5 [0.059] or less	2 [0.079] or less	1.5 [0.059] or less
Maximum sensing	ZG530, ZG553 Note 1	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]
location	CS M Note 1	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]
	CS F Note 2	_	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]

Remark: Figures in the table above are reference values.

Notes: 1. Figures are lengths measured from the switch's opposite end side to the lead wire.

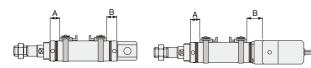
2. Figures are lengths measured from the connector side's end surface to the lead wire.

Mounting Location of End of Stroke Detection Sensor Switch

When the sensor switch is mounted in the location shown in the diagram (figures in the table are reference values), the magnet comes to the sensor switch's maximum sensing location at the end of the stroke.

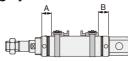
Air cylinder, Low hydraulic cylinder, Valpack cylinder

● Air cylinder, Low hydraulic cylinder ● Valpack cylinder



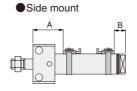
										mn	n [in.]
Sensor	Bore size	Air cy	/linder	, Low	hydraı	ılic cy	inder	Va	lpack	cylin	der
switch model	Code	20	25	32	40	50	63	20	25	32	40
ZG530□	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
ZG553□	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	39 [1.535]	39 [1.535]	39 [1.535]	44 [1.732]
сѕ□м	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
С5∟М	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	39 [1.535]	39 [1.535]	39 [1.535]	44 [1.732]
CS□F	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	32 [1.260]	32 [1.260]	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
	В	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	32 [1.260]	32 [1.260]	34 [1.339]	34 [1.339]	34 [1.339]	39 [1.535]

Single acting cylinder

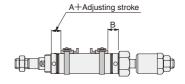


						mm [in.]
Sensor switch model	Code	Bore size Stroke	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
		0~25	35 [1.378]	36 [1.417]	35 [1.378]	37 [1.457]
		26~50	52 [2.047]	49 [1.929]	49 [1.929]	53 [2.087]
ZG530 □	A	51~75	72 [2.835]	71 [2.795]	72 [2.835]	68 [2.677]
ZG553	_ A	76~100	-	84 [3.307]	86 [3.386]	95 [3.740]
CS□M		101~125	_	_	_	110 [4.331]
		126~150	I	_	I	125 [4.921]
	В	-	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
		0~25	30 [1.181]	31 [1.220]	30 [1.181]	32 [1.260]
		26~50	47 [1.850]	44 [1.732]	44 [1.732]	48 [1.890]
	A	51~75	67 [2.638]	66 [2.598]	67 [2.638]	63 [2.480]
CS□F	_ ^	76~100	1	79 [3.110]	81 [3.189]	90 [3.543]
		101~125	1	_	-	105 [4.134]
		126~150	_	_	_	120 [4.724]
	В	_	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]

Block cylinder



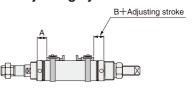
Push side stroke adjusting cylinder



mm [in.]

Sensor switch model	Bore size	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530 ☐ ZG553 ☐	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS M	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS□F	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
CSUF	В	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]

Pull side stroke adjusting cylinder



mm [in.]

Sensor switch model	Bore size	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530 ☐ ZG553 ☐	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
CS M	В	37 [1.457]	37 [1.457]	42 [1.654]	42 [1.654]
CS□F	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
	В	32 [1.260]	32 [1.260]	37 [1.457]	37 [1.457]

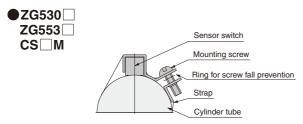


Front mount

mm	[in.

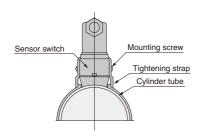
															111111 [1111.]
Mounti	ing type			(Side mour	nt					F	ront mour	nt		
Bore	e size	16	20	25	32	40	50	63	16	20	25	32	40	50	63
ZG530	A Rod side	32 [1.260]	39 [1.535]	41 [1.614]	47 [1.850]	57 [2.244]	67 [2.638]	67 [2.638]	23 [0.906]	27 [1.063]	27 [1.063]	27 [1.063]	29 [1.142]	37 [1.457]	37 [1.457]
ZG553	B Rod side	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	45 [1.772]	45 [1.772]	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	45 [1.772]	45 [1.772]
00 - 14	A Rod side	32 [1.260]	39 [1.535]	41 [1.614]	47 [1.850]	57 [2.244]	66 [2.598]	66 [2.598]	23 [0.906]	27 [1.063]	27 [1.063]	27 [1.063]	29 [1.142]	36 [1.417]	36 [1.417]
CS□M	B Rod side	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	44 [1.732]	44 [1.732]	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	44 [1.732]	44 [1.732]
	A Rod side	_	36 [1.417]	38 [1.496]	44 [1.732]	52 [2.047]	64 [2.520]	64 [2.520]	_	24 [0.945]	24 [0.945]	24 [0.945]	24 [0.945]	34 [1.339]	34 [1.339]
CS□F	B Rod side	_	17 [0.669]	17 [0.669]	18 [0.709]	20 [0.787]	42 [1.654]	42 [1.654]	_	17 [0.669]	17 [0.669]	18 [0.709]	22 [0.866]	42 [1.654]	42 [1.654]

Moving Sensor Switch



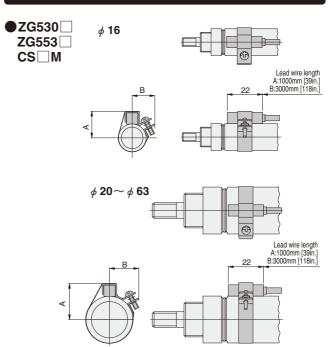
- Loosening the mounting screw allows the sensor switch to be moved freely along with the strap in the axial and circumferential direction. The sensor switch alone cannot be moved.
- To remove the sensor switch from the strap, first detach the strap from the cylinder tube and then remove the sensor switch from the strap.
- Tighten the mounting screw with a tightening torque of 49N·cm [4.3in·lbf].

●CS□F



- Loosening the mounting screw allows the sensor switch to be moved freely in the axial and circumferential direction.
- Slightly loosening the mounting screw allows fine adjustment of the lead switch only, up to 5mm [0.2in.] in the axial direction.
 Tighten the mounting screw with a tightening torque of 68.6N-cm [6.1in-lbf].

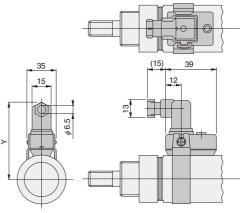
Dimensions of Sensor Switch (mm)



		mm [in.]
Bore Code	Α	В
16 [0.630]	16 [0.630]	15 [0.591]
20 [0.787]	19 [0.748]	17 [0.669]
25 [0.984]	20.5 [0.807]	17.5 [0.689]
32 [1.260]	25 [0.984]	19 [0.748]
40 [1.575]	29 [1.142]	_*
50 [1.969]	34 [1.339]	_*
63 [2.480]	41 [1.614]	_*

At \$\phi\$ 40 or larger, dimension B is the radius of the cylinder tube. Therefore, the protrusion in the B direction of the mounting section disappears.

●CS□F

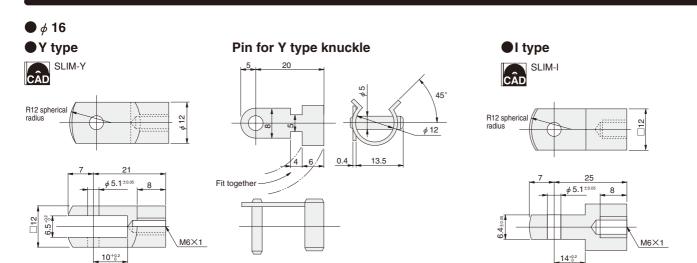


	mm [in.]
Bore Code	Υ
20	59
[0.787]	[2.323]
25	61.5
[0.984]	[2.421]
32	65
[1.260]	[2.559]
40	69
[1.575]	[2.717]
50	76
[1.969]	[2.992]
63	83
[2.480]	[3.268]

ROD END ACCESSORIES

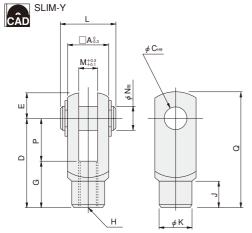
Option

Dimensions

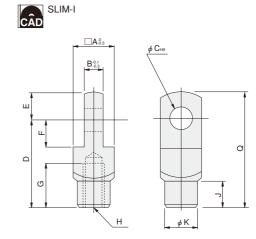


 \bullet ϕ 20 \sim ϕ 63









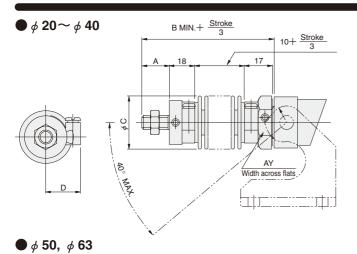
															mm [in.]
Bore	Α	В	С	D	E	F	G	Н	J	K	L	М	N	Р	Q
20 [0.787], 25 [0.984]**	16	8	8	30	10	11	15	M8×1	10	14	21	8	8	15	40
25 [0.984], 32 [1.260]	19	10	10	40	12	13	20	M10×1.25	12	16	25	10	10	20	52
40 [1.575], 50 [1.969], 63 [2.480]	24	14	10	45	12	13	25	M14×1.5	15	22	30	14	10	20	57

Note: Items marked with $\ensuremath{\%}$ are for the square rod cylinders.

BELLOWS, MOUNTING BRACKETS

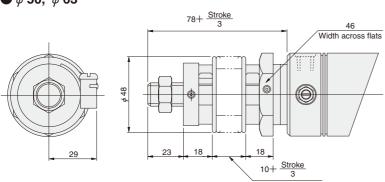
Dimensions (For brake cylinders with bellows, see p.367.)





					mm [in.]
Bore Code	Α	В	С	D	AY
20 [0.787]	15 [0.591]	63 [2.480]	35 [1.378]	23 [0.906]	27 [1.063]
25 [0.984]	18 [0.709]	66 [2.598]	35 [1.378]	23 [0.906]	30 [1.181]
32 [1.260]	23 [0.906]	71 [2.795]	40 [1.575]	26 [1.024]	36 [1.417]
40 [1.575]	23 [0.906]	71 [2.795]	48 [1.890]	29 [1.142]	41 [1.614]

Note: Supporting brackets for the rod trunnion type with bellows should be mounted in the direction opposite to the case of no bellows shown in the diagram.



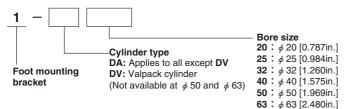
Mass of Slim Cylinder with Bellows

kg [lb								
Bore size		Zero stro	Additional mass for each					
mm [in.]	Standard head	Short head	Pivot mounting type	Trunnion type	1mm [0.0394in.] stroke			
20 [0.787]	0.25 [0.55] (0.23 [0.51])	0.24 [0.53] (0.22 [0.49])	_	0.44 [0.97]	0.0009 [0.0020]			
25 [0.984]	0.29 [0.64] (0.27 [0.60])	0.28 [0.62] (0.26 [0.57])	_	0.47 [1.04]	0.0013 [0.0029]			
32 [1.260]	0.43 [0.95] (0.40 [0.88])	0.41 [0.90] (0.38 [0.84])	_	0.60 [1.32]	0.0018 [0.0040]			
40 [1.575]	0.62 [1.37] (0.56 [1.23])	0.58 [1.28] (0.52 [1.15])	_	0.78 [1.72]	0.0029 [0.0064]			
50 [1.969]	1.03 [2.27]	0.98 [2.16]	0.95 [2.09]	_	0.0033 [0.0073]			
63 [2.480]	1.36 [3.00]	1.32 [2.91]	1.29 [2.84]	1	0.0038 [0.0084]			

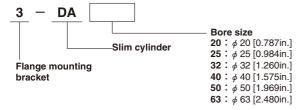
Note: Figures in parentheses () are for the cylinder with variable cushion.

Order Codes for Mounting Bracket

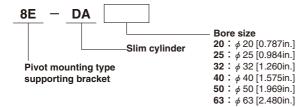
(1) Foot mounting bracket



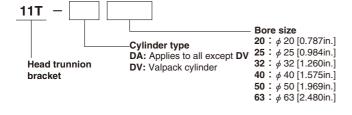
(2) Flange mounting bracket



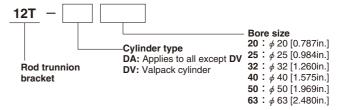
(3) Pivot mounting type supporting bracket



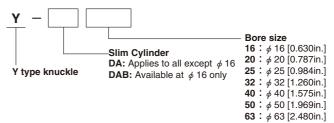
(4) Head trunnion bracket



(5) Rod trunnion bracket



(6) Y type knuckle



(7) I type knuckle

